

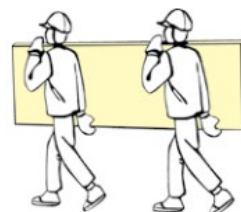
INSTRUCTIONS - SELF-SUPPORT CORRUGATED SHEET -

TRANSPORT, UNLOADING AND HANDLING

The self-supporting corrugated metal sheets are stacked upside-down (face-up) allowing also the folding of different length sheets on the same palette

It is recommended to transport the sheets in a covered vehicle with an appropriate loading space length, depending on the length of the packages.

It is necessary to attach straps around the packages in order to prevent them from moving inside the loading space during transportation. Packages can be unloaded with a crane and / or a forklift (up to a length of 6 m) or manually. In manual transport, for the maintenance of the shape, self - supporting corrugated metal sheets with a bigger length, will be lifted from the side and will be transported on the edge, otherwise they may suffer deformations in the drawing areas, which may in turn affect the assembly. In handling individually, very long corrugated metal sheets, avoid lifting them from the margins and also avoid friction between them. Always use gloves and protective clothing and take special care with sharp edges and corners. Do not stand under corrugated sheets that are being moved or handled. Before lifting them, check the fastening and correct positioning of the anchor straps as well as their ability to support the weight of the package. Avoid manoeuvring the corrugated sheets during periods of strong wind.



STORAGE

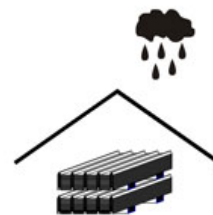
Long - term storage is done in covered, humid - free, well ventilated areas, with flat and slightly sloping surface, to allow water / moisture to drain. It is forbidden to store the products in spaces with high humidity and harmful or corrosive environments.

Corrugated sheets can be temporarily stored outside but no longer than 30 days.

The following should be complied with:

- they can be stacked with a slight inclination $\approx 5\%$) to avoid the accumulation of rainwater on their surface
- they must be stored so as to be protected from bad weather
- with placement on the ground, depending on the weight of the package, on wooden or polystyrene holders (at least 1m) so that they can be moved by means of harnesses or forklifts
- corrugated sheet metal will be covered with protective canvas (film), while providing sufficient ventilation
- humidity (condensation) should be checked and removed regularly.
- if the storage period exceeds 15 days, wedges must be inserted between the corrugated sheets.
- it is necessary to keep the distance between packages

In order to benefit from the warranty, it is necessary to assemble the corrugated metal sheets within 180 days of their manufacture.



INTERVENTION ON THE PRODUCTS/ CUTTING PRODUCTS

Corrugated self-supporting metal sheets are delivered at the lengths specified in the order / contract.

However, if changes are still required, we recommend using a punching machine, a manual nibbler or possibly board scissors for sheet metal (guillotine) or a fine-toothed saw. For cutting, at least two people are required: one to cut the other to retain and supervise the material. Cutting materials can be performed even after their assembly in final position, on the building skeleton. In this case it must be checked that their fastening is sufficient to prevent vibration of the materials as they are being cut.

It is forbidden to cut self-supporting corrugated sheet metal with a flex tool, grinder or other devices that cause local overheating of the sheet. Using these tools will automatically void the product warranty. Corrugated sheets will be cleaned immediately of all resulting materials after cutting, using a brush or by means of an air blower to avoid possible damage to the products (scratching, staining, etc.) or even erosion of materials.

